



Dr.M.G.R.
Educational and Research Institute
(DEEMED TO BE UNIVERSITY)
(An ISO Certified Institution)
University with Graded Autonomy Status
Maduravoyal , Chennai - 600 095



Department of Mechanical Engineering
M.Tech - Industrial Engineering (Full Time)
Curriculum and Syllabus
2018 Regulation

I SEMESTER						
S. No	Sub. Code	Title of the Subject	L	T	P	C
1	MMA180001	Probability And Statistical Methods For Industrial Engineers	3	1	0	4
2	MME18I001	Work Design and Ergonomics	3	0	0	3
3	MMA18I001	Advanced Optimization Techniques	3	1	0	4
4	MME18I002	Analysis and Control of Manufacturing Systems	3	0	0	3
5	MME18I003	Facilities Planning and Design	3	0	0	3
6	MXX18XXX	Elective I	3	0	0	3
7	MME18IL01	Industrial Engineering Lab.	0	0	4	2
TOTAL			18	2	4	22

II SEMESTER						
S. No	Sub. Code	Title of the Subject	L	T	P	C
1	MME18I005	Manufacturing Systems Modeling	3	0	0	3
2	MME18I006	Simulation Modeling and Analysis	3	0	0	3
3	MME18I007	Quality Engineering	3	0	0	3
4	MME18I008	Supply Chain Management	3	0	0	3
5	MME18I009	Design of Cellular Manufacturing Systems	3	1	0	4
6	MXX18XXX	Elective II	3	0	0	3
7	MME18IL02	Simulation Lab	0	0	4	2
TOTAL			18	1	4	21

III SEMESTER						
S. No	Sub. Code	Title of the Subject	L	T	P	C
1	MME18I011	Design and Analysis of Experiments	3	1	0	4
2	MME18I012	Engineering Economics	3	0	0	3
3	MME18I013	Sequencing and Scheduling	3	1	0	4
4	MXX18XXX	Elective III	3	0	0	3
5	MXX18XXX	Elective IV	3	0	0	3
6	MME18IL03*	Project Phase I	0	0	6	3
TOTAL			15	2	6	20

*Students should identify the topic of the Project and should collect the literatures and datas, at the end of the semester the students should submit their Project Phase-I report to the Department and Viva-Voce examination will be conducted with external examiners and this carries 3 credits



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IV SEMESTER						
S. No	Sub. Code	Title of the Subject	L	T	P	C
1	MME18IL04**	Project Phase II	0	0	24	12
TOTAL			0	0	24	12

**Student should have presented a paper on the project area in National or International Conference/Journals and should attach the certificate in proof and the published paper in the project report

TOTAL NO.OF CREDITS

: 75

ELECTIVES						
S. No	Sub. Code	Title of the Subject	L	T	P	C
1.	MME18IE01	Total Quality Management and systems	3	0	0	3
2.	MME18IE02	Reliability Engineering	3	0	0	3
3.	MME18IE03	Productivity Management and Re-Engineering	3	0	0	3
4.	MME18IE05	Maintainability Engineering	3	0	0	3
5.	MME18IE06	Human Factors and Ergonomics	3	0	0	3
6.	MME18IE08	Industrial Automation	3	0	0	3
7.	MME18IE09	System Science and Systems Engineering	3	0	0	3
8.	MME18IE10	Project Management	3	0	0	3
9.	MME18IE11	Industrial Safety and Hygiene	3	0	0	3
10.	MME18IE13	Logistics and Distribution Management	3	0	0	3
11.	MBA18AE04	Management Accounting and Financial Management	3	0	0	3
12.	MCS18AE02	Applied Object oriented programming	3	0	0	3
13.	MCS18AE03	Systems Analysis and Design	3	0	0	3



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MMA180001 **PROBABILITY AND STATISTICAL METHODS** **3 1 0 4**
FOR INDUSTRIAL ENGINEERS

OBJECTIVES:

- The student will learn basic probability & statistical mathematical tools and techniques which emphasize the development of rigorous logical thinking and analytical skills.
- Also learn the theory and applications of implementation of DOE and testing hypothesis Transformation.

UNIT I: ONE DIMENSIONAL RANDOM VARIABLES **12 Hrs**

Random variables – Probability function – Moments – Moment generating functions and their properties – Binomial, Poisson, Exponential, and normal distributions – Functions of a Random variable.

UNIT II: TWO DIMENSIONAL RANDOM VARIABLES **12 Hrs**

Joint distributions – Marginal and conditional distributions – Functions of two dimensional random variables – Correlation – Regression.

UNIT III: ESTIMATION THEORY **12 Hrs**

Unbiased estimators – Method of moments –Maximum likelihood estimation – Curve fitting by Principle of least squares.

UNIT IV: TESTING OF HYPOTHESIS **12 Hrs**

Tests of Significance – Large Sample Tests – Mean – Proportions – Small Sample Tests – t, F, Chi-square Tests: Independence of Attributes, Goodness of Fit.

UNIT V: DESIGN OF EXPERIMENTS **12 Hrs**

Analysis of Variance – One way classification – Two way classification – Design of Experiments – Completely Randomized Block Design – Randomized Block Design – Latin Square Design.

Total no. of hrs: 60

REFERENCES

1. Richard Johnson A.,(2009) " Miller & Freund's Probability and statistics for Engineers", (8th ed), Prentice Hall of India.
2. Richard Johnson A., Wichern .D.W, (2007) "Applied Multivariate Statistical Analysis", (6th ed), Prentice Hall of India
3. Gupta S.C., Kapoor V.K.,(2007), "Fundamentals of Mathematical Statistics", S.Chand & Co.
4. Soong T.T.,(2004) "Fundamentals of Probability and Statistics for Engineers", John Wiley & Sons



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MME18I001

WORK DESIGN AND ERGONOMICS

3 0 0 3

OBJECTIVES:

- The student will learn basic tools and fundamentals in method study and time which emphasize the improvement of overall productivity and focused theory and applications of ergonomic study.

UNIT I METHOD STUDY

9 Hrs

Work design and Productivity – Productivity measurement - Total work content, Developing methods – operation analysis, motion & micro motion study, graphic tools.

UNIT II WORK MEASUREMENT

9 Hrs

Stop watch time study, Performance rating, allowances, standard data-machining times for basic operations, learning effect

UNIT III APPLIED WORK MEASUREMENT

9 Hrs

Methods time measurement (MTM), Work sampling, organization and methods (O & M), Wage incentive plans.

UNIT IV PHYSICAL ERGONOMICS

9 Hrs

Physical work load and energy expenditure, Anthropometry – measures – design procedure, Work postures-sitting, standing - measurement – ergonomic implications. Design of displays and controls,

UNIT V ENVIRONMENTAL FACTORS

9 Hrs

Sources & effects of Noise, Vibration, lighting, temperature, humidity & atmosphere. Measures for monitoring control & mitigation.

Total no. of hrs: 45

REFERENCES

1. Benjamin W.Niebel,(2009) “ Motion and Time Study”, (9th ed), Richard, D. Irwin Inc
2. Barnes, R.M,(2002) “Motion and Time Study”, John Wiley
3. (2001) “Introduction to work study”,(3rd ed), ILO, Oxford & IBH publishing
4. Bridger R.S,(2008) “Introduction to Ergonomics”, McGraw Hill
5. Prem Vrat,(1998) ”Productivity Management- A systems approach”, Narosa publishing



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3. Garfinkel, R.S. and Nemhauser, G.L.,(1972) “Integer programming”, John Wiley & Sons

MME181002 ANALYSIS AND CONTROL OF MANUFACTURING SYSTEMS 3 0 0 3

OBJECTIVES:

- The student will learn the concept of control and analysis of various fields in manufacturing systems. In particular methods involved in forecasting, planning and Inventory control systems.

UNIT I: INTRODUCTION 5 Hrs

Production Management – Input-output model, objectives, Trends and challenges, value chains, operations strategy, Technological Innovations in Manufacturing, Corporate strategic choices, Process planning and selection.

UNIT II: FORECASTING 10 Hrs

The forecasting process, Time series forecasting models – moving averages, exponential smoothing-multi-item forecasting- regression models, qualitative methods, forecasting system controls

UNIT III: PLANNING ACTIVITIES 10 Hrs

Capacity planning, aggregate production planning strategies and methods, Master Production Schedule, MRP, MRP II, CRP, ERP,SAP

UNIT IV: CONTROL ACTIVITIES 10 Hrs

Production Activity Control, Just-in-time systems, Scheduling in Manufacturing, Theory of constraints and synchronous manufacturing.

UNIT V: INVENTORY MANAGEMENT 10 Hrs

Introduction, Types of inventories, reasons for keeping inventories, inventory control, benefits of inventory control, cost associated with inventory, inventory cost relationships, safety stock, inventory models, deterministic and stochastic models, inventory control system, selective control of inventory.

Total no. of hrs: 45

REFERENCES

1. Seetharama L.Narasimhan, Dennis W.McLeavey, Peter J.Billington,(2002) “Production Planning and Inventory Control” , PHI
2. Panneerselvam,R,(2005) “ Production and operations management” , PHI
3. Lee J.Krajewski, Larry P.Ritzman,(2000) “Operations Management”, Pearson Education
4. Mahadevan,B,(2007) “ Operations- Theory & Practice”, Pearson Education



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MME18I003

FACILITIES PLANNING AND DESIGN

3 0 0 3

OBJECTIVES:

- The student will learn the concepts and basic tools in facilities planning. It focused various strategies involved in plan location, layout design and material handling systems.

UNIT I:

INTRODUCTION

5 Hrs

Facilities planning, significance, objectives, requirement, process, product and schedule design, need for layout study – types of layout

UNIT II:

PLANT LOCATION

10 Hrs

Plant location analysis – factors, costs, location decisions – single facility location models, multi facility location models- set covering problem – warehouse location problems

UNIT III:

LAYOUT DESIGN

10 Hrs

Design cycle – SLP procedure, nadler's ideal approach, flow and activity analysis, computerized layout planning procedure – ALDEP, CORELAP, CRAFT

UNIT IV:

GROUP TECHNOLOGY AND LINE BALANCING

10 Hrs

Group technology – Production Flow analysis (PFA), ROC (Rank Order Clustering) – Line balancing, single, multi and mixed mode, parallel line and parallel station

UNIT V:

MATERIAL HANDLING

10 Hrs

Principles, unit load concept, material handling system design, handling equipment types, selection and specification, handling cost, containers and packaging

Total no. of hrs: 45

REFERENCES

1. *Tompkins, J.A. and J.A.White,(2003) "Facilities planning", John Wiley*
2. *Richard Francis.L. and John A.White,(2002) "Facilities Layout and location - an analytical approach", PHI*
3. *James Apple.M,(1977) "Plant layout and Material Handling", John Wiley*
4. *Pannerselvam,R,(2007) "Production and Operations Management", PHI*



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MME18IL01

INDUSTRIAL ENGINEERING LAB

0 0 4 2

1. Preparation of operation process chart
2. Preparation of two- handed process chart
3. Preparation of multiple activity chart
4. Demonstration of work sampling
5. Experiment to draw learning curve
6. Demonstration of central limit theorem
7. Drawing control chart for variables
8. Drawing O-C curve
9. Experiment to demonstrate control chart – for fraction defectives

Total no. of hrs: 45



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Department of Mechanical Engineering

MME18I005

MANUFACTURING SYSTEMS MODELING

3 0 0 3

OBJECTIVES:

- The student will learn analytical ability in modelling of manufacturing system. It focused various strategies involved in lean , queuing and markov systems.

UNIT I: INTRODUCTION

5 Hrs

Manufacturing systems – types and concepts, manufacturing automation - Performance measures – types and uses of manufacturing models

UNIT II: FOCUSSED FACTORIES

9 Hrs

GT/CMS, FMS planning, design and control. Process planning – variant and generative approaches of CAPP, general serial systems – analysis of paced and unplaced lines.

UNIT III: LEAN SYSTEMS

9 Hrs

Characteristics of Lean systems for services and Manufacturing, Pull method of work flow, Small lot sizes, Kanban system, Value stream mapping, JIT

UNIT IV: QUEUING MODELS OF MANUFACTURING

10 Hrs

Basic Queuing models, Queuing networks, application of queuing models for AMS.

UNIT V: MARKOV AND PETRINET MODELS OF MANUFACTURING

12 Hrs

Stochastic processes in manufacturing, discrete and continuous time Markov chain models. Concepts of Petri nets, ETPN and GSPN models.

Total no. of hrs: 45

REFERENCES

- Nicolas, J.M,(2001) “Competitive manufacturing management - continuous improvement lean production, customer focused quality”, McGraw-Hill, NY
- Viswanadam, N and Narahari, Y,(1996) “Performance modeling of automated manufacturing systems”, PHI, New Delhi
- Lee J. Krajewski,(2008) “Operations Management – Processes and Value Chains”, Pearson



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MME18I006

SIMULATION MODELLING AND ANALYSIS

3 0 0 3

OBJECTIVES:

- The student will learn various steps involved in system simulation and import the implementation knowledge with soft skill.

UNIT I: INTRODUCTION

3 Hrs

Systems, modeling, general systems theory, concept of simulation, simulation as a decision making tool, mathematical and statistical models. Modeling formalism simulators ,DEVS,DTSS,DESS.

UNIT II: RANDOM NUMBERS AND VARIATES

5 Hrs

Pseudo random numbers, techniques and tests for random numbers, inverse-transforms, acceptance-rejection techniques, special properties of variates.

UNIT III: DESIGN OF SIMULATION EXPERIMENTS

8 Hrs

Problem formulation, data collection and reduction, time flow mechanism, key variables, logic flow chart, starting condition, run size, experimental design consideration, output analysis and interpretation validation.

UNIT IV: APPLICATIONS

14 Hrs

Simulation of manufacturing and material-handling system, performance measures, various failures. Comparison and selection of simulation languages, study of any one simulation language.

UNIT V: CASE STUDIES / MINI PROJECT

15 Hrs

Development of simulation models using the simulation language studied for systems like, queuing systems, production systems, inventory systems, maintenance and replacement systems, investment analysis and network.

Total no. of hrs: 45

REFERENCES

1. Jerry Banks and John S.Carson, Barry L Nelson, David M.Nicol, P.Shahabudeen,(2009) "Discrete event system simulation", Pearson Education
2. Law A.M,(2008) "Simulation Modelling and Analysis", Tata Mc Graw Hill
3. Thomas J.Schriber,(1991) "Simulation using GPSS", John Wiley
4. Kelton, W. David,(2006) "Simulation with Arena", McGraw-Hill
5. Bernard P.Zeigler,Herbert Praehofer,(2000) "Theoryof Modeling &Simulation", Elsevier Science



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MME18I007

QUALITY ENGINEERING

3 0 0 3

OBJECTIVES:

- Students will gain knowledge on Quality Engineering, in particular, Basic Concepts, Control Charts, Sampling Inspection & TQM; this would enable them to apply this knowledge in Manufacturing Industries in real life.

UNIT I: QUALITY CONCEPTS

6 Hrs

Quality, History of Quality, Quality Control, Quality Assurance, Quality Costs, Optimum Quality, Opportunity Loss, Taguchi's Quality loss function

UNIT II: CONTROL CHARTS FOR VARIABLES & PROCESS CAPABILITY 10 Hrs

Statistical Process Control (SPC), Control Charts for Variables, Action & Warning Limits in Control Charts, Process Capability, Process Capability Indices, Process Capability Studies, Problems in Control Charts for Variables

UNIT III: OTHER CONTROL CHARTS

8 Hrs

Control Charts for Attributes, Special Control Charts – Group Control Chart, Moving Averages/Moving Range Control Charts, Difference Control Charts, Mid-Range and Median Control Charts & Cumulative Sum Control Charts

UNIT IV: SAMPLING INSPECTION

9 Hrs

Economics of Sampling, Sampling Methods, Sampling Plans, OC Curves, Quality Indices, Standard tables used in Sampling Inspection - Dodge-Romig & ABC Standard

UNIT V: TOTAL QUALITY MANAGEMENT (TQM)

12 Hrs

Main Concepts of TQM, Quality Dimensions, TQM concepts in depth - KAIZEN, POKA YOKE, Six Sigma, 5S & Kano's Model, TQM Tools – Benchmarking, QFD & FMEA

Total No. of Hrs: 45

REFERENCES:

1. Douglas C. Montgomery, (2007) "Introduction to Statistical Quality Control", John Wiley & Sons
2. Grant E.L. and Leavenworth R.S.,(2000), "Statistical Quality Control", TMH
3. Dale H. Besterfield, (2002) "Total Quality Management", Pearson Education Asia



Department of Mechanical Engineering

MME18I008

SUPPLY CHAIN MANAGEMENT

3 0 0 3

OBJECTIVES:

- The student will learn basic conceptual idea of supply chain management systems and its internal structural systems. Also focused the theory and applications of SCM networks with simple case study.

UNIT I:

INTRODUCTION

6 Hrs

Definition of Logistics and SCM: Evolution, Scope, Importance & Decision Phases – Drivers of SC Performance and Obstacles.

UNIT II:

LOGISTICS MANAGEMENT

10 Hrs

Factors – Modes of Transportation - Design options for Transportation Networks-Routing and Scheduling – Inbound and outbound logistics- Reverse Logistics – 3PL- Integrated Logistics Concepts- Integrated Logistics Model – Activities - Measuring logistics cost and performance – Warehouse Management - Case Analysis

UNIT III:

SUPPLY CHAIN NETWORK DESIGN

10 Hrs

Distribution in Supply Chain – Factors in Distribution network design – Design options- Network Design in Supply Chain – Framework for network Decisions - Managing cycle inventory and safety.

UNIT IV:

SOURCING AND PRICING IN SUPPLY CHAIN

9 Hrs

Supplier selection and Contracts - Design collaboration - Procurement process. Revenue management in supply chain

UNIT V:

COORDINATION AND TECHNOLOGY IN SUPPLY CHAIN

10 Hrs

Supply chain coordination - Bullwhip effect – Effect of lack of co-ordination and obstacles – IT and SCM - supply chain IT frame work. E Business & SCM. Metrics for SC performance – Case Analysis

Total no. of hrs: 45

REFERENCES

1. Sunil Chopra and Peter Meindl, (2007) "Supply Chain Management, Strategy, Planning, and operation", (2nd ed.), PHI
2. David J. Bloomberg, Stephen Lemay and Joe B. Hanna, (2002), "Logistics", PHI
3. Martin Christopher, "Logistics and Supply Chain Management – Strategies for Reducing Cost and Improving Service", (2nd ed.), Pearson Education Asia
4. Jeremy F. Shapiro, Thomson Duxbury, (2002) "Modeling the supply chain"
5. James B. Ayers, (2000) "Handbook of Supply chain management", St. Lucie Press



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MME18IL02

SIMULATION LAB

0 0 4 2

OBJECTIVES:

- The student will learn various GUI based simulation software knowledge in the management system. Also import algorithm knowledge in the management system.
1. Modeling and simulation of facilities layout using WITNESS software
 2. Modeling and simulation Transportation models using ARENA software
 3. Modeling and simulation job shop scheduling using QUEST software
 4. Modeling and simulation material handling system using PROMODEL software
 5. Queing & Inventory modeling in C language
 6. Random variate generate using C
 7. Robot work cell simulation
 8. Simulation using simulink (MATLAB/LABVIEW)

Total no. of hrs: 45



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MME18I011

DESIGN AND ANALYSIS OF EXPERIMENTS

3 1 0 4

OBJECTIVES:

- The student will learn basic mathematical tools in design of experiments which emphasize the development of rigorous logical thinking and analytical skills. Also learn the theory and applications of implementation of special experiment design and Taguchi method.

UNIT I: EXPERIMENTAL DESIGN FUNDAMENTALS 9 Hrs

Importance of experiments, experimental strategies, basic principles of design, terminology, ANOVA, steps in experimentation, sample size, normal probability plot, linear regression model.

UNIT II: SINGLE FACTOR EXPERIMENTS 12 Hrs

Completely randomized design, Randomized block design, Latin square design. Statistical analysis, estimation of model parameters, model adequacy checking, pair wise comparison tests.

UNIT III: MULTIFACTOR EXPERIMENTS 13 Hrs

Two and three factor full factorial experiments, 2^K factorial Experiments, Confounding and Blocking designs.

UNIT IV: SPECIAL EXPERIMENTAL DESIGNS: 13 Hrs

Fractional factorial design, nested designs, Split plot design, Introduction to Response Surface Methodology, Experiments with random factors, rules for expected mean squares, approximate F- tests.

UNIT V: TAGUCHI METHODS 13 Hrs

Steps in experimentation, design using Orthogonal Arrays, data analysis, Robust design- control and noise factors, S/N ratios, parameter design, case studies.

Total no. of hrs: 60

REFERENCES

- Montgomery, D.C.,(2011) "Design and Analysis of experiments", (7th ed.) John Wiley and Sons
- Nicolo Belavendram,(1995) "Quality by Design; Taguchi techniques for industrial experimentation", Prentice Hall
- Phillip J.Rose,(1996) "Taguchi techniques for quality engineering", McGraw Hill



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MME18I012

ENGINEERING ECONOMICS

3 0 0 3

OBJECTIVES:

- The student will learn basic conceptual idea of engineering economics which emphasize the importance of demand and supply. Also learn the theory and applications of forecasting techniques, market competition and national income and its policies.

UNIT I: DEMAND ANALYSIS AND FORECASTING

10 Hrs

Managerial Economics – Meaning, Nature and Scope – Managerial Economics and Business decision making – Role of Managerial Economist – Demand Analysis – Fundamental Concepts of Managerial Economics – Meaning, Determinants and Types of Demand – Elasticity of demand - Demand forecasting and forecasting methods.

UNIT II: PRODUCTION FUNCTION AND COST ANALYSIS

10 Hrs

Supply: Meaning and determinants – production function- Isoquants – Expansion path Cobb Douglas function – Cost concepts – Cost output relationship – Economies and diseconomies of scale – Cost functions- Determination of cost- Estimation of cost.

UNIT III: MARKET COMPETITION AND PRICING

10 Hrs

Market Structure – Various forms – Equilibrium of a firm – Perfect competition – Monopolistic competition – Oligopolistic competition – Pricing of products under different market structures – Methods of pricing – Factors affecting pricing decision – Differential pricing – Government Intervention and pricing.

UNIT IV: PROFIT ANALYSIS

07 Hrs

The concept of profit: Profit planning, control and measurement of profits. Profit maximisation – Cost volume profit analysis – Investment Analysis.

UNIT V: NATIONAL INCOME AND POLICY

08 Hrs

National Income – Accounting – Consumption and investment – Business Cycle and unemployment – Inflation and deflation, Balance of Payments – Monetary and Fiscal policies.

Total no. of hrs: 45

REFERENCES

- A. Ramachandra Aryasry and V.V. Ramana Murthy(2004) “ Engineering Economics and Financial Accounting”, Tata Mc graw Hill Publishing Company Ltd., New Delhgi
- V.L. Mote, Samuel and G.S.Gupta,(1981) “Managerial Economics – Concepts and cases”, Tata McGraw Hill Publishing Company Ltd, New Delhi
- A.Nag,(1999) “Macro Economics for Management Students”, MacMillan India Ltd., New Delhi.



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MME18I013

SEQUENCING AND SCHEDULING

3 1 0 4

OBJECTIVES:

- The student will learn mathematical tools and its algorithms in sequencing and scheduling which emphasize the improvement of productivity and time. Also learn the theory and applications of various patterns like parallel machine, flow shop, job shop problems.

UNIT I: SINGLE MACHINE MODELS

12 Hrs

Single machine models - Scheduling function and theory – scheduling problem: objectives, constraints – pure sequencing – performance measures, sequencing theorems - SPT, EDD. Sequence – minimization of mean flow time, mean tardiness etc – branch and bound algorithm –assignment model.

UNIT II: PARALLEL MACHINE MODELS

12 Hrs

Parallel machine models - Independent jobs Minimizing makespan, completion time, due date and on-line problems.

UNIT III: FLOW SHOP MODELS

12 Hrs

Flow shop models - Johnson's problem – Extension of Johnsons's rule for 3 machine problem – Jackson's method – algorithm – Palmer's method.

UNIT IV: JOB SHOP MODELS

12 Hrs

Job shop models – disjunctive, shifting bottle neck, weighted tardiness, makespan, dynamic job shop simulation.

UNIT V: SCHEDULING IN PRACTICES

12 Hrs

Other models - Scheduling of intermittent production: Resource smoothing – Giffler Thomson algorithm – Branch and Bound method – Scheduling of continuous production - Line balancing.

Total no. of hrs: 60

REFERENCES

1. Michael Pinedoo,(2010) “Scheduling: theory, algorithms and systems”,(4th ed.), Prentice Hall, New Delhi
2. King, J.R,(1975) “Production planning and control”, Pergamon International Library
3. Kenneth R.Baker,(1974) “Introduction to sequencing and scheduling”, John Wiley and Sons



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MME18IL03

PROJECT PHASE I

0 0 6 3

OBJECTIVES:

- The student will learn the partial research methodology of any mechanical real-world problem.
- They will learn how to use methods/tools to resolve those problems.
- They will have extensive literature survey of the problem selected.

Students should select the area of the project work and complete the literature survey. Student should identify the problem of study and start the work. Students are expected to do the project work individually. A guide will be allotted to each student based on the area of the Project work. Project reviews will be conducted once in a fortnight to assess the development of the project work.

At the end of the semester students should submit a report of the work completed and should appear for a Project Viva- voce examination conducted by the internal examiner.

Continuous assessment mark (50 marks) will be awarded based on the performance in the reviews.

End semester mark (50 marks) will be awarded for project viva voce examination.



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MME18IL04

PROJECT PHASE II

0 0 24 12

OBJECTIVES:

- To implement their innovative ideas to solve the real time industrial engineering problems.
- To apply the industrial engineering to solve the problems.

Students are expected to do a Project work either in an Industry or at the University in the area of specialization individually. Each student will be allotted a guide based on the area of Project work

Number of reviews will be conducted during the semester to monitor the development of project. Students have to submit the thesis at the end of the semester and appear for the Project Viva-Voce examination conducted by one internal examiner and one external examiner.

It is mandatory that the student should have presented his project work as a technical paper in National/international conference /Journals. A copy of the certificate in proof of paper presentation should be enclosed in the project report.

50% weightage (100 marks) will be given for the continuous assessment and 50% weightage (100 marks) for the Project viva voce examination.



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MME18IE01 TOTAL QUALITY MANAGEMENT AND SYSTEMS 3 0 0 3

OBJECTIVES:

- A world-wide concept of the best management principles to be studied for effective implementation to achieve best results in terms of customer satisfaction and interests of company.

UNIT- I: INTRODUCTION

9 Hrs

Introduction - Need for quality - Evolution of quality - Definitions of quality - Dimensions of product and service quality - Basic concepts of TQM - TQM Framework - Contributions of Deming, Juran and Crosby - Barriers to TQM - Quality statements - Customer focus - Customer orientation, Customer satisfaction, Customer complaints, Customer retention - Costs of quality.

UNIT- II: TQM PRINCIPLES

9Hrs

Leadership - Strategic quality planning, Quality Councils - Employee involvement - Motivation, Empowerment, Team and Teamwork, Quality circles Recognition and Reward, Performance appraisal - Continuous process improvement - PDCA cycle, 5S, Kaizen - Supplier partnership - Partnering, Supplier selection, Supplier Rating..

UNIT III TQM TOOLS AND TECHNIQUES I

9 Hrs

The seven traditional tools of quality - New management tools - Six sigma: Concepts, Methodology, applications to manufacturing, service sector including IT - Bench marking - Reason to bench mark, Bench marking process - FMEA - Stages, Types

UNIT IV TQM TOOLS AND TECHNIQUES II

9Hrs

Control Charts - Process Capability - Concepts of Six Sigma - Quality Function Development (QFD) - Taguchi quality loss function - TPM - Concepts, improvement needs - Performance measures.

UNIT- V: QUALITY SYSTEMS

9Hrs

Quality Management system- need for ISO 9000 and Other Quality Systems- ISO 9001-2008 and ISO 9001-2015, Quality System –Elements- Implementation –Documentation- Auditing, Environmental Management System - ISO 14000 Concept, Requirements and Benefits.

Total No. of Hrs: 45

TEXT BOOK

1. Dale H Besterfield , “Total Quality Management”, Prentice Hall Publishing House

REFERENCES

1. IS.Ramachandran, Dn.S.Jose, “Total Quality Management”, Airwalk Publications, First Edition, December.
2. Kulneet Suri, (2004 – 05) “Total Quality Management: Principles & Practice, Tools & Techniques”, S.K. Kateria & sons, First Edition,
3. James R.Evans & William M.Lindsay, “The Management and Control of Quality”, (5th Edition), South Western (Thomson Learning), 2002(ISBN 0-324-06680-5).
4. Feigenbaum.A.V. “Total Quality Management”, Tata Mcgraw-Hill, 109091.
5. Oakland.J.S. “Total Quality Management”, Butterworth-Heinemann Ltd.,Oxford,109809
6. R.S.Nagarajan, A.A.Arivalagar, “Total Quality Management”, New Age International (P) Ltd., Publishers, First Edition.



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Department of Mechanical Engineering

MME18IE02

RELIABILITY ENGINEERING

3 0 0 3

OBJECTIVES:

- Improvement of Reliability of equipment by various scientific methods and implementation of them, for optimal life and efficiency in functioning of equipments to be studied.

UNIT I: RELIABILITY CONCEPT

9 Hrs

Reliability definition – Reliability applications – Reliability mathematics – $f(t)$, $F(t)$, $R(t)$ functions – Hazard rate function – Reliability parameters – Measures of central tendency – Design life –A priori and posteriori probabilities – Component mortality –Mortality curve – Useful life.

UNIT II; LIFE DATA ANALYSIS

11 Hrs

Data classification –Nonparametric methods: Ungrouped, Grouped, Complete, Censored data – Time to failure distributions – Probability plotting: Exponential, Weibull –Goodness of fit tests – Survival graphs.

UNIT III: RELIABILITY MODELLING

10 Hrs

Series parallel configurations – Parallel redundancy – k out of n system – Complex systems: RBD method – Baye’s approach – Minimal path and cut sets – Fault Tree Analysis – Standby system – Physical reliability models.

UNIT IV: RELIABILITY MANAGEMENT

8 Hrs

Reliability testing: Failure terminated test – Time terminated test – Upper and lower MTBFs –Sequential Testing –Reliability growth monitoring – Reliability allocation – Software reliability – Human reliability.

UNIT V: RELIABILITY IMPROVEMENT

7 Hrs

Analysis of downtime – Repair time distribution – System repair time – Maintainability prediction – Measures of maintainability – Availability definitions –System Availability – Replacement decisions – Economic life.

Total no. of hrs: 45

REFERENCES

1. Charles E. Ebeling,(2000) “An introduction to Reliability and Maintainability Engineering”, TMH
2. Roy Billington and Ronald N. Allan,(2007) “Reliability Evaluation of Engineering Systems”, Springer



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MME18IE05

MAINTAINABILITY ENGINEERING

3 0 0 3

OBJECTIVES:

- Productive maintenance theories and models for loss prevention and quality functioning of machines and other equipments are necessary for control and improvement in maintenance.

UNIT I: MAINTENANCE CONCEPT

6 Hrs

Need for maintenance – Maintenance definition – Maintenance objectives – Challenges of Maintenance management – Tero technology – Scope of maintenance department – Maintenance costs.

UNIT II: MAINTENANCE MODELS

12 Hrs

Proactive/Reactive maintenance – Imperfect maintenance – Maintenance policies – PM versus b/d maintenance – Optimal PM schedule and product characteristics – Optimal Inspection frequency: Maximizing profit – Minimizing downtime – Replacement models.

UNIT III: MAINTENANCE LOGISTICS

11 Hrs

Human factors – Crew size decisions: Learning curves – Simulation – Maintenance resource requirements: Optimal size of service facility – Optimal repair effort – Maintenance planning – Maintenance scheduling – Spare parts control – Capital spare.

UNIT IV: MAINTENANCE QUALITY

8 Hrs

Maintenance excellence –Five Zero concept –FMECA –Root cause analysis – System effectiveness – Design for maintainability – Maintainability allocation – CMMS – Reliability Centered Maintenance.

UNIT V: TOTAL PRODUCTIVE MAINTENANCE

8 Hrs

TPM features – Chronic and sporadic losses – Equipment defects – Six major losses – Overall Equipment Effectiveness – TPM pillars –TPM implementation – Autonomous maintenance.

Total no. of hrs: 45

REFERENCES

- Andrew K.S.Jardine & Albert H.C.Tsang,(2006) “Maintenance, Replacement and Reliability”, Taylor and Francis
- Bikas Badhury & S.K.Basu,(2003) “Tero Technology: Reliability Engineering and Maintenance Management”, Asian Books
- Seichi Nakajima,(1993) “Total Productive Maintenance”, Productivity Press



Department of Mechanical Engineering

MME18IE06 HUMAN FACTORS AND ERGONOMICS 3 0 0 3

OBJECTIVES:

- Design of various equipments, facilities and environment to achieve health and comfort in their usage and standardizing the size and dimensions of various engineering items are aimed in this study.

UNIT I: PHYSIOLOGICAL PERFORMANCE 10 Hrs

Factors affecting physiological performance, physical work load and energy expenditure, heat stress, manual lifting, shift work

UNIT II: WORK SPACE DESIGN 10 Hrs

Anthropometry, Workspace designs for standing and seated workers, arrangement of components within a physical space, interpersonal aspect of workplace design.

UNIT III: DESIGN OF EQUIPMENT 10 Hrs

Ergonomic factors to be considered in the design of displays and control, design for maintainability, design of human computer interaction.

UNIT IV: COGNITIVE ERGONOMICS 5 Hrs

Information Theory, Information processing, signal detection theory, Human response, human errors, cognitive task analysis.

UNIT V: DESIGN OF ENVIRONMENT 10 Hrs

Vision and Illumination design – Noise and Vibration

Total no. of hrs: 45

REFERENCES

1. *Martin Helander, (2006) "A guide to Human Factors and Ergonomics", (2nd ed.), CRC, Taylor & Francis Group*
2. *Bridger, R.S., (1995) "Introduction to Ergonomics", McGraw Hill.*
3. *McCormik, J., (1992) "Human Factors Engineering and Design", McGraw Hill*



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Department of Mechanical Engineering

MME18IE08

INDUSTRIAL AUTOMATION

3 0 0 3

OBJECTIVES:

- Usage of computer software programs for performance and production in industries and making the best economical decisions taking into factors of speed, accuracy, less manpower cost, quality and customer satisfaction.

UNIT I: AUTOMATION

5 Hrs

Types of production – Functions – Automation strategies – Production economics – Costs in manufacturing – Break-even analysis.

UNIT II: AUTOMATED FLOW LINES

10 Hrs

Transfer mechanism - Buffer storage – Analysis of transfer lines - Automated assembly systems.

UNIT III: NUMERICAL CONTROL AND ROBOTICS

10 Hrs

NC-CNC – Part programming – DNC – Adaptive control – Robot anatomy – Specifications – End effectors – Sensors - Robot cell design – CAD/CAM.

UNIT IV: AUTOMATED HANDLING AND STORAGE

10 Hrs

Automated material handling systems – AS/RS – carousel storage – Automatic data capture – bar code technology

UNIT V: MANUFACTURING SUPPORT SYSTEMS

10 Hrs

Product design and CAD, CAD/CAM and CIM, Computer aided process planning- variant and generative approaches, Concurrent engineering and design for manufacture, Lean production, Agile manufacturing.

Total no. of hrs: 45

REFERENCES

1. Mikell P.Groover,(2003) “Automation, Production Systems and Computer Integrated Manufacturing”, PHI
2. Weatherall,(1995) “Computer Integrated Manufacturing – A total company strategy”, (2nd ed.)



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Department of Mechanical Engineering

MME18IE10

PROJECT MANAGEMENT

3 0 0 3

OBJECTIVES:

- Handling of Projects with proper planning and control and close monitoring to avoid wastage of inputs, risks, losses are to be studied with mathematical tools and standard software programs.

UNIT I: STRATEGIC MANAGEMENT AND PROJECT SELECTION

9 Hrs

Project selection models, Project portfolio process, Analysis under uncertainty, Project organization, Matrix organization

UNIT II: PROJECT PLANNING

9 Hrs

Work breakdown structure, Systems integration, Interface coordination, Project life cycle, Conflict and negotiation,

UNIT III: PROJECT IMPLEMENTATION

12 Hrs

Estimating Project Budgets, Process of cost estimation, Scheduling: Network Techniques PERT and CPM, Risk analysis using simulation, CPM- crashing a project, Resource loading, leveling, and allocation

UNIT IV: MONITORING AND INFORMATION SYSTEMS

9 Hrs

Information needs and the reporting process, computerized PMIS, Earned value analysis, Planning-Monitoring-Controlling cycle, Project control: types of control processes, design of control systems, control of change and scope

UNIT V: PROJECT AUDITING

6 Hrs

Construction and use of audit report, Project audit life cycle, Essentials of audit and evaluation, Varieties of project termination, the termination process, The Final Report – A project history

Total no. of hrs: 45

REFERENCES

1. Jack R. Meredith, and Samuel J. Mantel Jr.,(2006) "Project Management – A Managerial Approach", John Wiley and Sons
2. Harold Kerzner,(2006) "Project Management – A Systems Approach to Planning, Scheduling and Controlling",John Wiley and Sons



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MME18IE13 LOGISTICS AND DISTRIBUTION MANAGEMENT 3 0 0 3

OBJECTIVES:

- Study of economical safe transportation and efficient distribution methods by selecting proper logistic models as applicable to different industries. Knowledge of global issues in diverse transportation areas and inferences to improve governing of logistics to be studied.

UNIT I: INTRODUCTION TO LOGISTICS MANAGEMENT 5 Hrs

Logistics Management: Definition of logistics and the concepts of logistics. Logistics Activities: Functions of the logistics system – transportation, warehousing, order processing, information handling and procurement

UNIT II: DISTRIBUTION MANAGEMENT 10 Hrs

Distribution Management, Outbound logistics, Facility location, Classical location problems, Strategic planning models for location analysis, location models, multi objective analysis of location models.

UNIT III: TRANSPORTATION MANAGEMENT 10 Hrs

Transportation alternatives and technologies; transportation performance analysis; total transportation cost analysis; fleet development and management; fleet performance indicators; routing and scheduling; shipment planning; vehicle loading; transportation management and information systems requirements.

UNIT IV: LOGISTICS MODELLING 10 Hrs

Logistics Customer Service, Modeling logistics systems, Simulation of logistic systems, cost effective distribution strategies, Value of information in logistics, E-logistics, risk pooling effect, International and global issues in logistics, Integrated functional activities in logistics, Role of government in international logistics and Principal characteristics of logistics in various countries and regions

UNIT V: LOGISTICS IN DIFFERENT INDUSTRIES 10 Hrs

Logistics in different industries: Third party, and fourth party logistics, Reverse logistics, Airline Schedule Planning, Railway Networks, Postal services, the maritime industries, health care industry and other service industries

Total no. of hrs: 45

REFERENCES

1. David Bloomberg, Stephen LeMay, Joe Hanna, (2002) "Logistics", Prentice Hall
2. Thomas Teufel, Jurgen Rohricht, Peter Willems, (2002) "SAP Processes: Logistics", Addison-Wesley
3. Julien Bramel, David Simchi-Levi, (2006) "The logic of logistics: theory, algorithms, and applications for logistics management", Springer
4. Murphy, G.J, "Transport and Distribution", (2nd ed.), Business Books
5. Ballou, R.H., (2004) "Business Logistics Management/Supply Chain", (5th ed.), Prentice-Hall



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MBA18AE04 MANAGEMENT ACCOUNTING & 3 0 0 3
FINANCIAL MANAGEMENT

OBJECTIVES:

- Accounting methods for financial management to ensure a proper budgeting and performance of industries and avoiding financial risks are to be studied. Best financial decisions can be made in terms of capital investment and current assets.

UNIT I: FINANCIAL ACCOUNTING 10 Hrs

Salient features of Balance sheet and Profit & Loss Statement, Cash Flow and Fund Flow Analysis, Working Capital management, Inventory valuation, Financial Ratio analysis – Depreciation.

UNIT II: COST ACCOUNTING 10 Hrs

Cost accounting systems: Job costing, Process costing, Allocation of overheads, Activity based costing, differential cost and incremental cost, Variance analysis, Software costing.

UNIT III: BUDGETING 10 Hrs

Requirements for a sound budget, fixed budget-preparation of sales and production budget, flexible budgets, zero base budgeting and budgetary Control.

UNIT IV: FINANCIAL MANAGEMENT 10 Hrs

Investment decisions – Capital Investment process, types of investment proposals, investment appraisal techniques – pay back period method, Accounting rate of return, net present value method, internal rate of return and profitability index method.

UNIT V: FINANCIAL DECISIONS 5 Hrs

Cost of Capital – Capital structure – Dividend Policy – Leasing.

Total no. of hrs : 45

REFERENCES

- Bhattacharya, S.K. and John Deardon,(1996) “Accounting for Management – Text and Cases”, Vikas Publishing House, New Delhi
- Charles, T.Horn Green,(1996) “Introduction to Management Accounting”, Prentice Hall, New Delhi
- James, C.Van Horne,(2002) “Fundamental of Financial Management”, (12th ed.), Pearson Education
- Pandey, I.M.,(2004) “Financial Management”, (8th ed.), Vikas Publishing House, New Delhi



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MCS18AE02 APPLIED OBJECT ORIENTED PROGRAMMING 3 0 0 3

OBJECTIVES:

- Arriving at optimal methods for functioning of industries using the available resources and improvement of resources by observing the simulated results using computer software programs, with various input parameters.

UNIT I: FUNDAMENTALS OF OBJECT ORIENTED PROGRAMMING 5 Hrs

Elements of OOP, classes, subjects, messaging, inheritance, polymorphism, OOP paradigm versus procedural paradigm, object-oriented design.

UNIT II: C++ Basics 15 Hrs

Expression and statements, operators, precedence, type conversion, control statements, loops, Arrays structures, functions, argument passing, reference argument, overloaded function.

UNIT III: C++ CLASS 5 Hrs

Definition, class objects, member functions, , class argument, , operator overloading, user defined conversions.

UNIT IV: CLASS DERIVATION 10 Hrs

Derivation specification, public and private base classes, standard conversions under derivation, class scope, initialization and assignment under derivation.

UNIT V: APPLICATION 10 Hrs

OOP's applications in Industrial Engineering.

Total no. of hrs: 45

REFERENCES

1. Robert Lafore,(2002) “Object oriented programming in C++”, Sam Publishing
2. E.Balagurusamy,(2009) “Object oriented programming with C ++”,Tata Mc Graw Hill
3. Stanley B.Lippman,(2003) “C++ Printer”, Addison – Wesley Pub.Co
4. Nabajyoti Barkakati,(2001) “Object Oriented Programming in C++”, Prentice Hall of India



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Department of Mechanical Engineering

MCS18AE03

SYSTEMS ANALYSIS AND DESIGN

3 0 0 3

OBJECTIVES:

- Design of Object oriented Systems by models, diagrams basing on available database for various activities in industries, which should be feasible and economically viable are to be practiced.

UNIT I: SYSTEMS ANALYSIS FUNDAMENTALS

9 Hrs

Information systems analysis overview, Classification of information systems, Systems development life cycle, Role of systems analyst, and Role of case tools

UNIT II: INFORMATION REQUIREMENT ANALYSIS

9 Hrs

Sampling and investigating hard data, Interviewing, Using Questionnaires, Developing prototype, System requirements specification, Feasibility analysis

UNIT III: THE ANALYSIS PROCESS

9 Hrs

Data flow diagrams, Data dictionary, Process specifications, Presenting the systems proposal

UNIT IV: THE ESSENTIALS OF DESIGN

9 Hrs

Designing effective output, designing the database, designing the user interface, Designing data entry procedures

UNIT V: SOFTWARE ENGINEERING AND IMPLEMENTATION

9 Hrs

Quality assurance through software engineering, Implementation approaches, Implementing distributed systems, Object oriented systems analysis and design

Total no. of hrs: 45

REFERENCES

1. Arthur M. Langer,(2001) “Analysis and Design of Information systems”, Springer
2. Kendall and Kendall,(2004), “Systems Analysis and Design”, Prentice hall
3. V. Rajaraman,(2006) “Analysis and Design of Information systems”, PHI